

### IN THE SPECIFICATION

Please replace the paragraph at p. 3, lines 3-6 with the following replacement paragraph:

- - The infiltrant system generally includes a resin component and a hardener component. The resin component typically includes an epoxy resin, and a diluent. The hardener component typically includes an amine, ~~optional~~ optionally an amide, and optionally a catalyst. - -

Please replace the paragraph at p. 4, lines 19-30 with the following replacement paragraph:

- - Suitable epoxy resins include, but are not limited to, bisphenol A, bisphenol F, or combinations thereof. A low viscosity epoxy resin is a desirable. The use of a low viscosity epoxy resin allows the use of less diluent. High levels of diluent can have an adverse effect on the mechanical properties of the cured material. In addition, lower viscosity allows the infiltrant to penetrate faster and deeper into the printed material. One suitable epoxy resin is a bisphenol F resin with a viscosity of about 2,500 to about 4,500 cps. It is available from Resolution Polymers, Houston, Texas, under the designation Epon 862. Higher viscosity resins can also be used, such as bisphenol A resin with a viscosity of about 11,000 to about 13,000 cps. It is available under the designation Epon 828. Equivalent epoxy resins can be obtained from other manufacturers. Prediluted resins can also be used, such as Epon 815, which is a ~~mixture~~ mixture of Epon 828 (bisphenol A) and Epodil 841 (glycidyl ether). - -